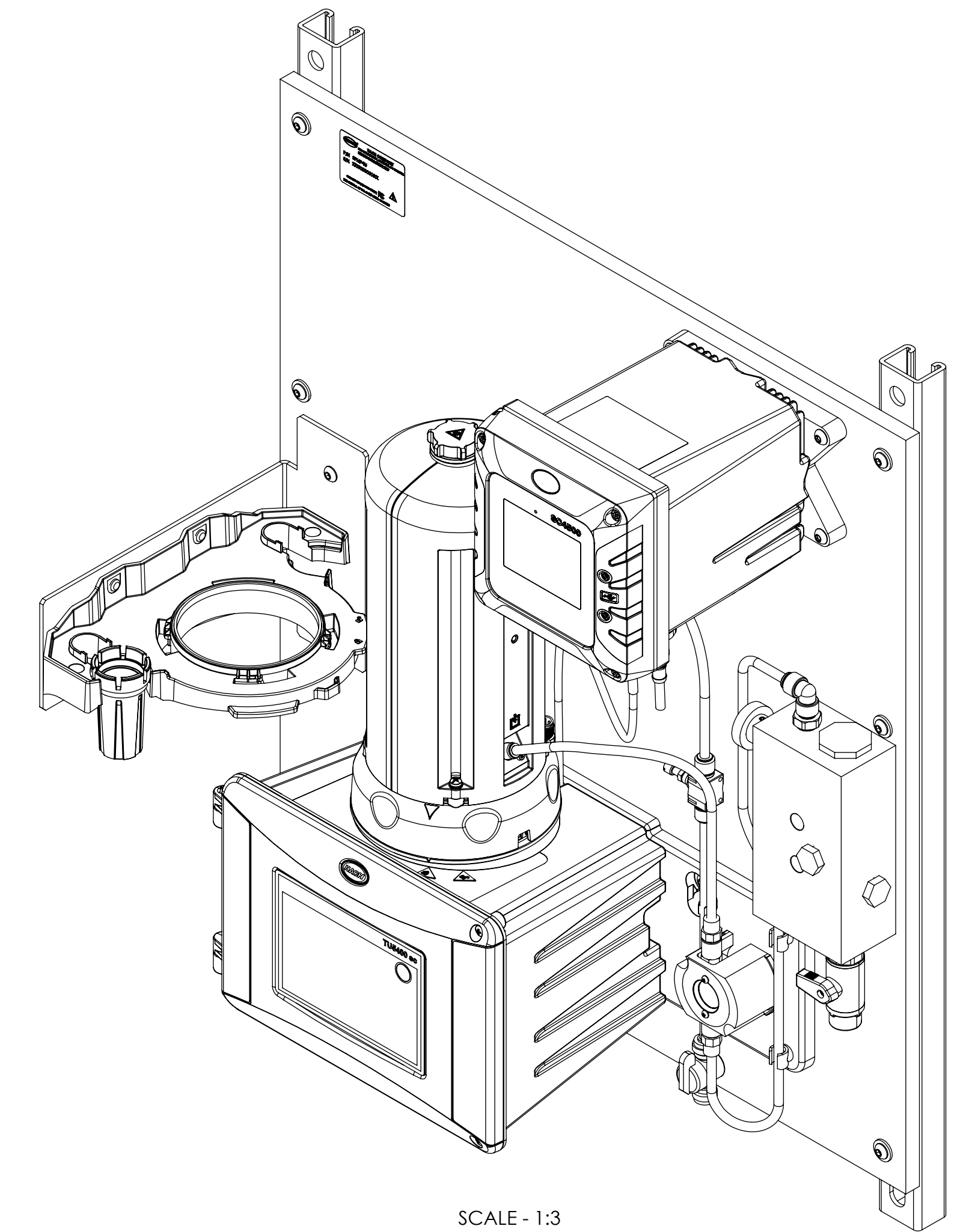
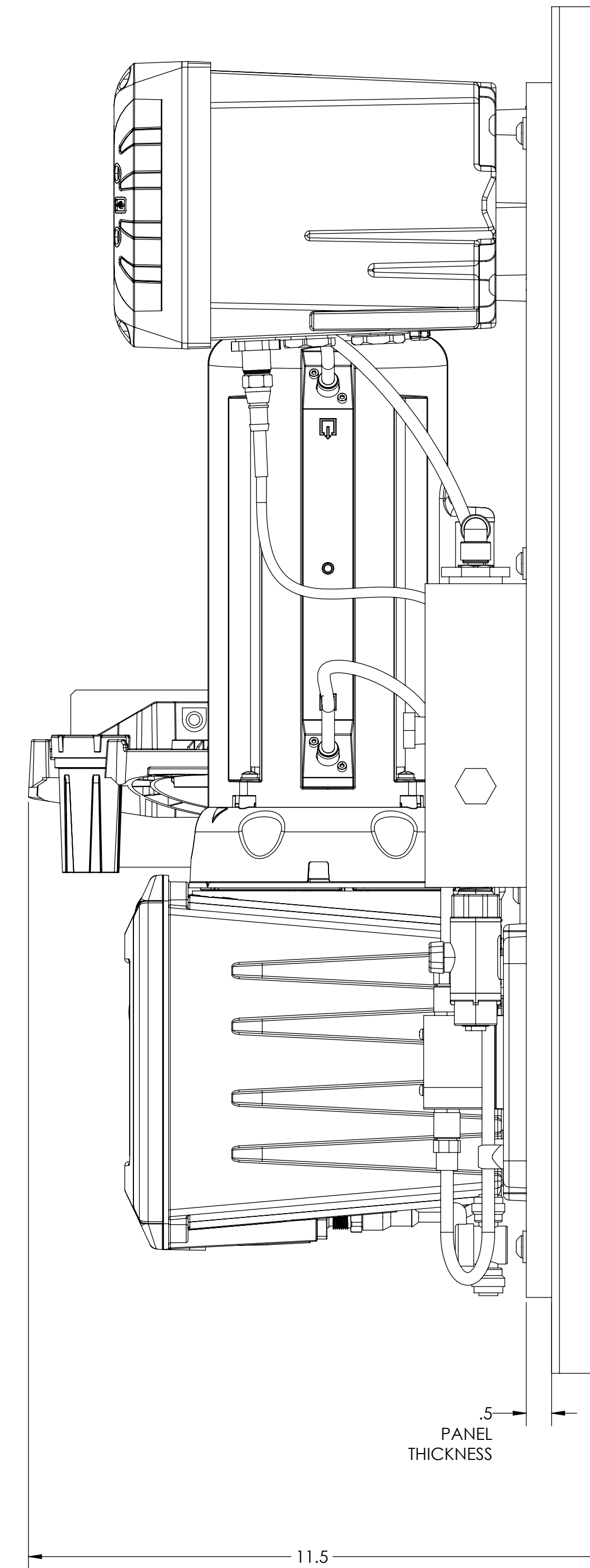
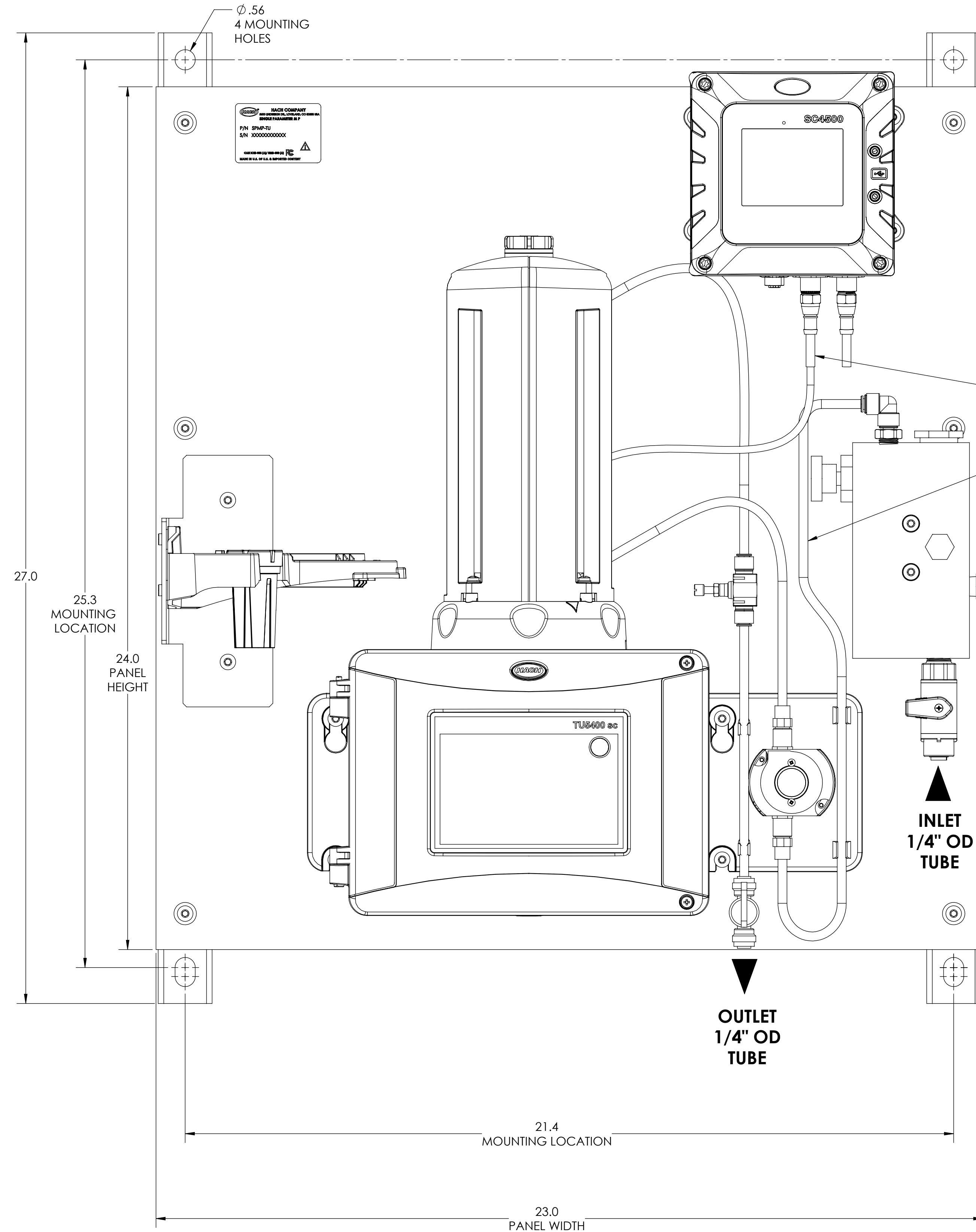


- NOTES:  
 1. PANEL TO BE ASSEMBLED AS SHOWN  
 2. ALL PARTS, MATERIALS AND PROCESSES SHALL COMPLY WITH HACH'S RESTRICTED MATERIALS SUPPLIER SPECIFICATION DOCUMENT, HACH P/N 8600000.

| REVISION |                    |       |            |
|----------|--------------------|-------|------------|
| REV      | DESCRIPTION        | ECO # | DATE       |
| A        | PRODUCTION RELEASE | NA    | 10/06/2023 |



|  |  |                        |             |            |
|--|--|------------------------|-------------|------------|
| PART CLASSIFICATION<br><b>MINOR B</b>  | THE SOLID CAD FILE IS THE CONTROLLING AUTHORITY FOR PART GEOMETRY<br><b>UNLESS OTHERWISE SPECIFIED:</b><br>DIMENSIONS ARE IN INCHES (MM)                         | ENGINEER               | NAME        | DATE       |
|  |  | R SHETTY               | R SHETTY    | 08/04/2023 |
| HACH MATERIAL PART NUMBER  | TOLERANCES:<br>X = ± 0.03<br>XX = ± 0.01<br>XXX = ± 0.005<br>ANGLES = ± 5°   | CHECKED                | PRODUCTION  |            |
|  |  | R SHETTY               | Sarah Green | 10/6/2023  |
| NOTICE: HACH COMPANY CLAIMS PROPRIETARY RIGHTS IN THE INFORMATION DISCLOSED ON THIS DRAWING. IT IS ISSUED IN CONSIDERATION FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE USED TO MANUFACTURE ANYTHING, WHETHER OR NOT SHOWN HEREON, REPRODUCED OR DISCLOSED TO ANYONE WITHOUT DIRECT PERMISSION FROM HACH COMPANY. | ALL HIDDEN PART FEATURES SHALL BE HELD TO SURFACE PROFILES AS FOLLOWS:<br>Ø10 FOR FEATURES < 4.0"<br>Ø20 FOR FEATURES < 4.0" - 10.0"<br>Ø30 FOR FEATURES > 10.0" | THIRD ANGLE PROJECTION |             |            |
|  |  | DO NOT SCALE DRAWING   |             |            |

|   |                         |
|---|-------------------------|
| HACH COMPANY<br>5600 LINDBERGH DR.<br>LOVELAND, CO. 80538 |                         |
| TITLE: SPMP - SC4500, TU5300                              | SIZE: DWG. NO. <b>D</b> |
| SCALE: 1:2  | REV <b>A</b>            |
| SHEET 1 OF 2  |                         |